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- 17. An endoscope according to claim 14 and further comprising a disposable cover assembly module fastened over said steerable articulation section and having an optical window at its distal tip.
 - 18. A flexible fiber-optic endoscope comprising:
 - a plurality of independently removable modules wherein:
 - a first module comprises a hollow body assembly, said hollow body assembly including handle means for holding said endoscope during operation thereof;
 - a tubular member module captivated at a proximal end within said hollow body assembly and independently removable therefrom as a module comprises a hollow, flexible, tubular member having a steerable articulation section at a distal end thereof, and control means for remotely manipulating said steerable articulation section:
 - a second module captivated at a proximal end within said hollow body assembly and independently removable therefrom as a module comprises a tubular fiber optic assembly incorporating an objective lens at its distal

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end, and an optical image guide for conducting an image formed by said objective lens to a proximal end of said fiber optic assembly; and

- a third module captivated within and independently removable from said hollow body assembly comprises an optical eyepiece assembly located at a proximal end of said hollow body assembly for viewing images carried by said image guide.
- 19. An endoscope according to claim 18 wherein said steerable articulation section comprises a tubular polymer member having circumferential voids for articulation.
- 20. An endoscope according to claim 18 wherein said steerable articulation section comprises a bellows member 15 for providing articulation.
 - 21. An endoscope according to claim 18 and further comprising a disposable cover assembly fastened over said steerable articulation section and having an optical window at its distal tip.

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